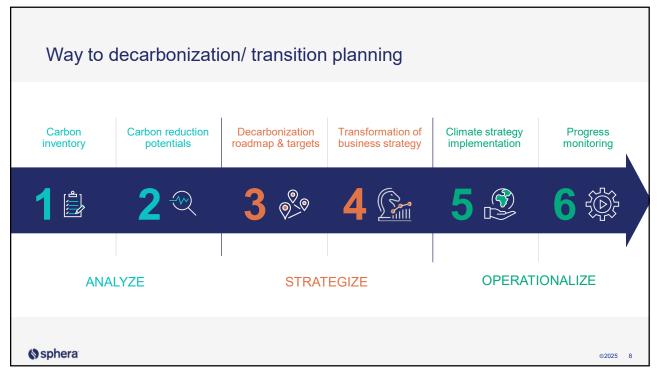
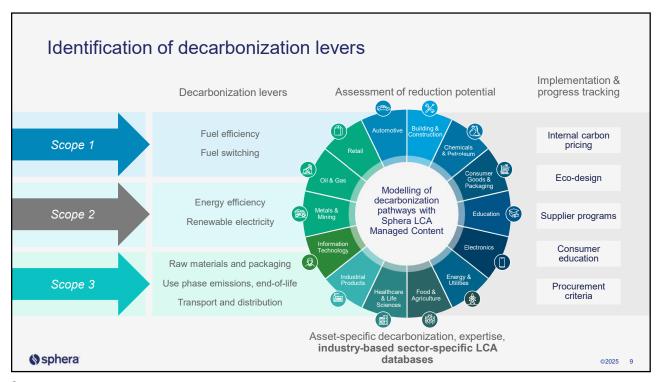
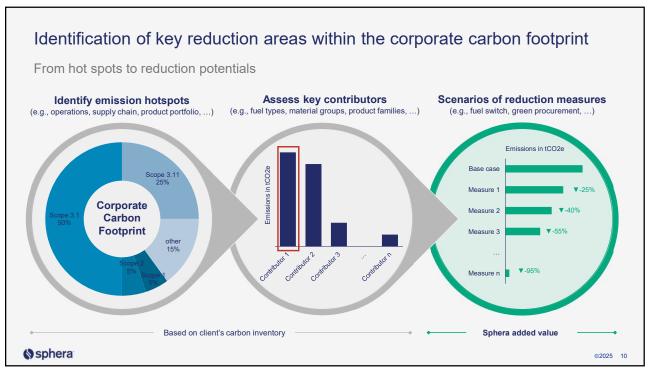


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# Epoxy resin | Scenario's description

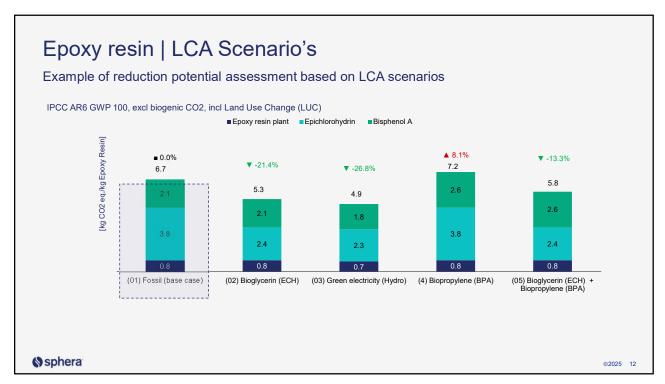
A set of five scenarios was established to evaluate the potential GHG reductions along the production chain of epoxy resin manufactured in China. The scenarios below encompass a range of alternatives, including the utilization of bio feedstocks and electricity produced from renewable sources.

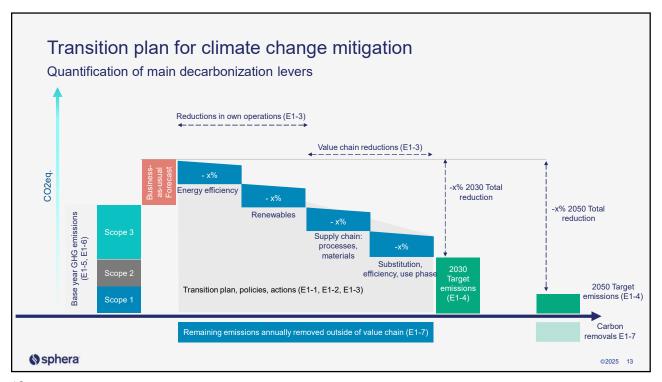
		Epoxy resin plant		Epichlorohydrin (ECH)			Bisphenol A		
No	Scenario	Thermal energy and steam	Electricity mix	ECH	Thermal energy and steam	Electricity mix	Cumene	Thermal energy and steam	Electricity mix
1	Fossil (base case)	Fossil	Grid mix	Fossil	Fossil	Grid mix	Fossil	Fossil	Grid mix
2	Bioglycerin (ECH)	Fossil	Grid mix	Glycerine	Fossil	Grid mix	Fossil	Fossil	Grid mix
3	Green electricity (Hydro)	Fossil	Renewable electricity	Fossil	Fossil	Renewable electricity	Fossil	Fossil	Renewable electricity
4	Biopropylene (BPA)	Fossil	Grid mix	Fossil	Fossil	Grid mix	Bio naphtha* (palm oil)	Fossil	Grid mix
5	Bioglycerin (ECH) + Biopropylene (BPA)	Fossil	Grid Mix	Glycerine	Fossil	Grid Mix	Bio naphtha* (palm oil)	Fossil	Grid Mix

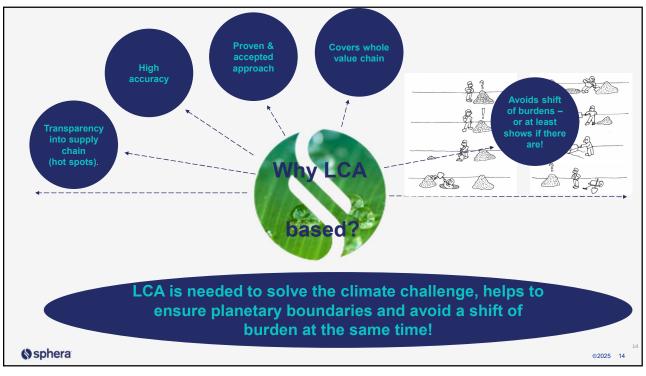
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# CASE STUDY

## Quantifying supply chain decarbonization

"Sphera's sophisticated supply chain LCA models and their extensive supply chain understanding helped us gain transparency in our supply chain. Quantifying decarbonization pathways for our main materials was the missing piece of our corporate decarbonization strategy.

> - Dr. Klaus Ruhland, Corporate Environmental Protection and Energy Management, Mercedes-Benz AG



With the Ambition 2039, Mercedes-Benz committed themselves to become a carbon-neutral\* company by 2039 along their entire value chain. To derive a realistic, yet ambitious decarbonization strategy, gaining transparency about emission hotspots in the supply chain and quantifying possible reduction measures is

\*include all greenhouse gases according to the Greenhouse Gas Protocol that are converted in CO2-equivalents.

# CHALLENGES

Missing emissions transparency in inventories for

Lack of reliable. detailed emissions the supply chain steel, aluminum and plastics

Limited knowledge on the influence and impact of renewable energy and recycled or bio-based materials

SUSTAINABILITY CONSULTING

Lack of CO2 reduction potentials for target setting

### SOLUTIONS

Mercedes-Benz AG partnered with Sphera Sustainability Consulting Services to conduct a detailed CO2 modeling of the supply chains and developed impactful material insights.

### RESULTS <sup>((2)</sup>



Gained CO2 transparency in the supply chain

Developed the ability to quantify supply chain strategies in terms of decarbonization potential

Acquired the ability to formulate, quantify and refine CO2 reduction targets

SUSTAINABILITY CONSULTING

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### CASE STUDY



# Quantifying ZF's decarbonization potential & climate roadmap

ZF sought an understanding of the GHG emissions along their value chain, gaining transparency about reduction potentials in their supply chain and building a solid ZFspecific Scope 3 and Product Carbon Footprint (PCF) method to assess the feasibility of their climate ambition.

sphera



- Founded in: 1915 Manufacturing
- Friedrichshafen, Germany
- €38.31 billion (2021) Revenue
- 157,549 (2021) Employees 241
- **Production Locations Globally**





Activity Data: Material information the organization

**Emission Factors:** High quality, realindustry and up-todispersed across date LCIA data needed

Quantification: Expertise in ZF-specific application of GHG Protocol and PCF standards required

Baseline:

in Scope 3

Lack of details

### SOLUTIONS

ZF partnered with Sphera's Sustainability Consulting Services to develop a ZF-specific detailed Scope 3 inventory, quantify ZF's overall decarbonization potential and draft a ZF's CCF and PCF method.

### RESULTS (S)

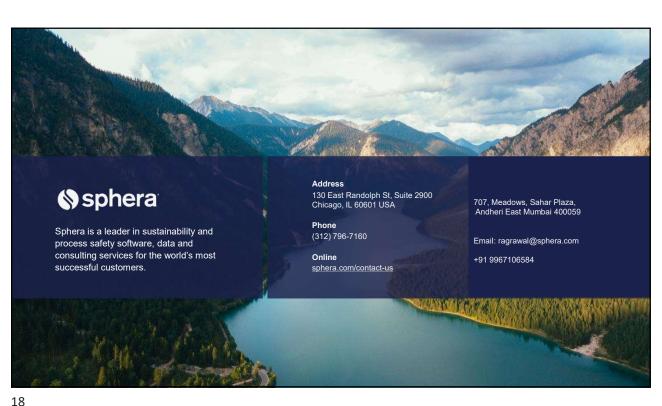


Scope 3 Method & Calculation: Specific model, structure and applied LCIA datasets and model for a solid Scope 3 calculation now and in future

Decarbonization Roadmap & CO2 Supply Chain Strategy: Joint assessment of supply chain CO2 carbon reduction potentials across the value chain through ZF and Sphera's LCA experts

PCF Methodology & Pilot Studies: Jointly further developed the know-how, processes and method to conduct PCF studies on ZF's product portfolio





ΤC